




SYSTEM 300 SWING DOOR INSTALLATION INSTRUCTIONS

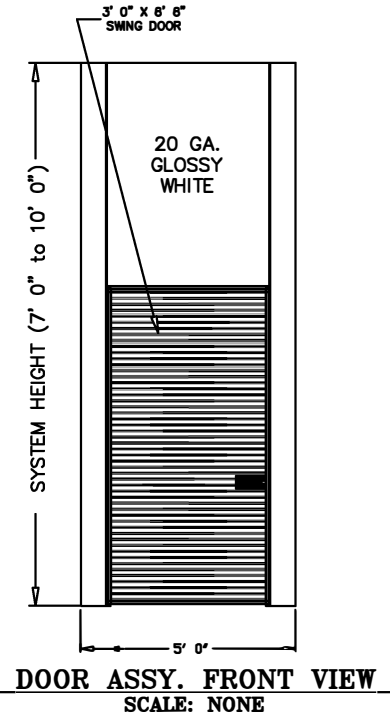
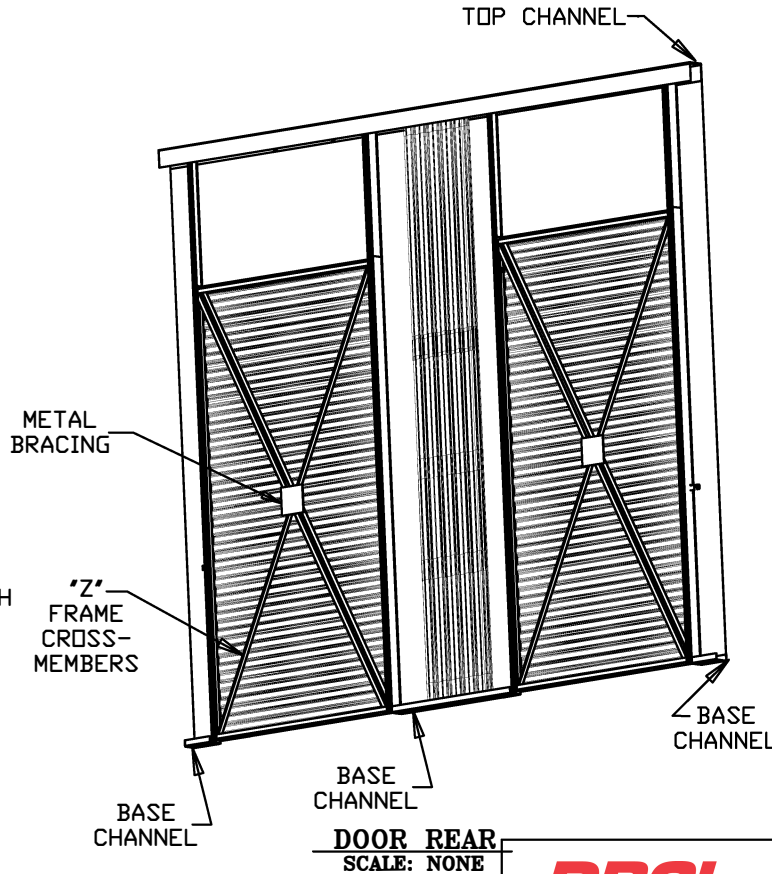
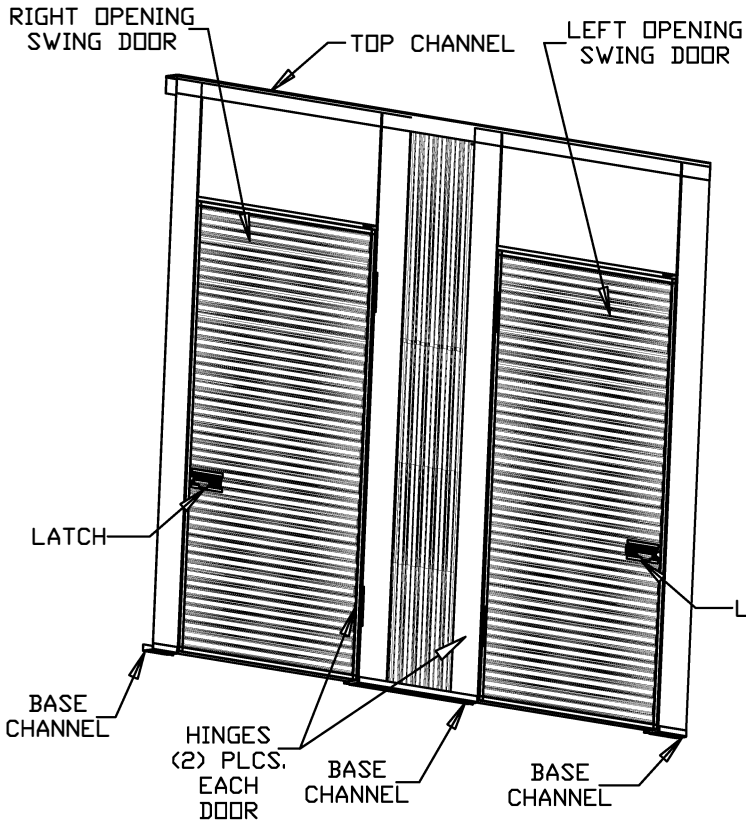
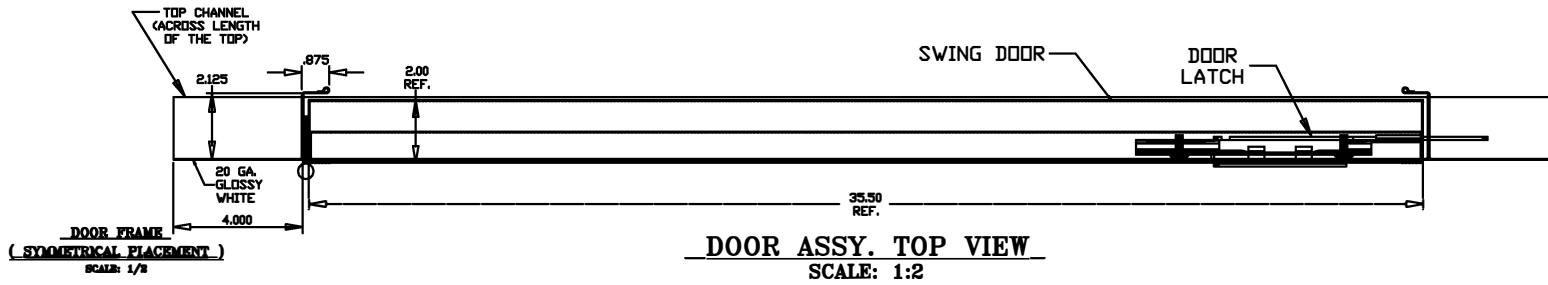
DRAWING No.	REVISION	REV. DATE	TYPE OF DRAWING
A-400-960-0003	-	12/17/03	SYSTEM 300 SWING DOOR LOGO SHEET
A-400-960-0003.00	-	12/17/03	SYSTEM 300 SWING DOOR DRAWING INDEX SHEET
A-400-960-0003.01	-	12/17/03	SYSTEM 300 SWING DOOR ASSEMBLY CONFIGURATION
A-400-960-0003.02	-	12/17/03	SYSTEM 300 SWING DOOR INSTALLATION INSTRUCTIONS
A-400-960-0003.03	-	12/17/03	SYSTEM 300 SWING DOOR INSTALLATION INSTRUCTIONS
A-400-960-0003.04	-	10/02/03	SYSTEM 300 SWING DOOR INSTALLATION INSTRUCTIONS
A-400-960-0007.01	-	12/17/03	SYSTEM 300 SWING DOOR INSTALLATION INSTRUCTIONS
A-400-960-0003.05	-	10/02/03	SYSTEM 300 SWING DOOR INSTALLATION INSTRUCTIONS
A-400-960-0003.06	-	12/17/03	SYSTEM 300 SWING DOOR INSTALLATION INSTRUCTIONS
A-400-960-0003.08	-	10/01/03	SYSTEM 300 SWING DOOR INSTALLATION INSTRUCTIONS
A-400-960-0003.07	-	10/01/03	SYSTEM 300 SWING DOOR INSTALLATION INSTRUCTIONS
A-400-960-0006.01	-	10/01/03	SYSTEM 300 LOCKER INSTALLATION INSTRUCTIONS
A-400-960-0006.02	-	08/28/03	SYSTEM 300 LOCKER INSTALLATION INSTRUCTIONS

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SYSTEM 300 SWING DOOR
 DRAWING INDEX SHEET

APPROVALS	DATE:
DRAWN AJS	10 / 02 / 03
CHECKED Lane Nalley	12/17/03
APPROVED Lane Nalley	12/17/03

SIZE	DRAWING NUMBER	REV.
	-400-960-0003.00	-
SCALE: NONE	SHEET 2 OF 13	

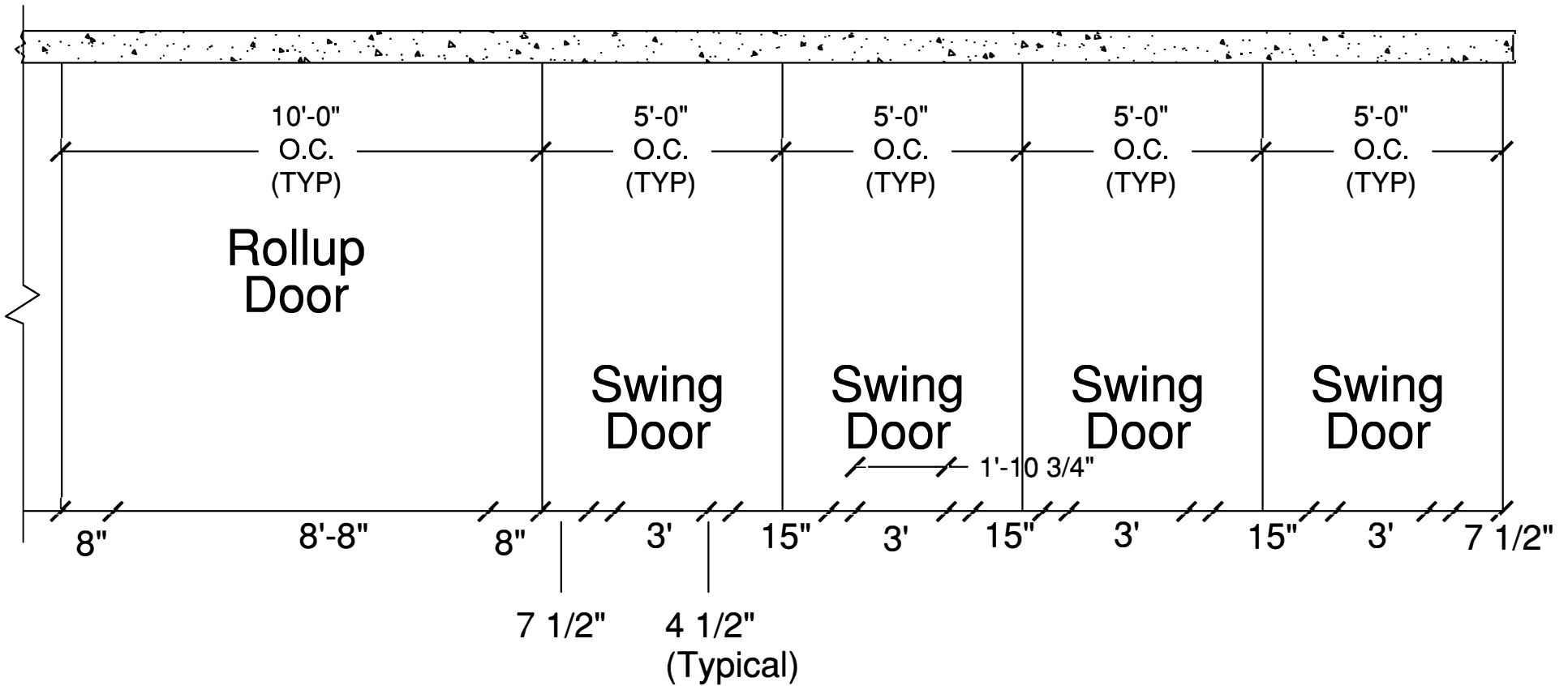


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SYSTEM 300 SWING DOOR INSTALLATION INSTRUCTIONS

AP ROVALS	DATE:
DRAWN AJS	10/01/03
CHECKED Lane Nalley	12/17/03
APPROVED Lane Nalley	12/17/03

SIZE 	DRAWING NUMBER -400-960-0003.01	REV. -
SCALE: NONE	SHEET 3	OF 13





STEP #1

ESTABLISHING BOUNDARIES AND DIMENSIONS

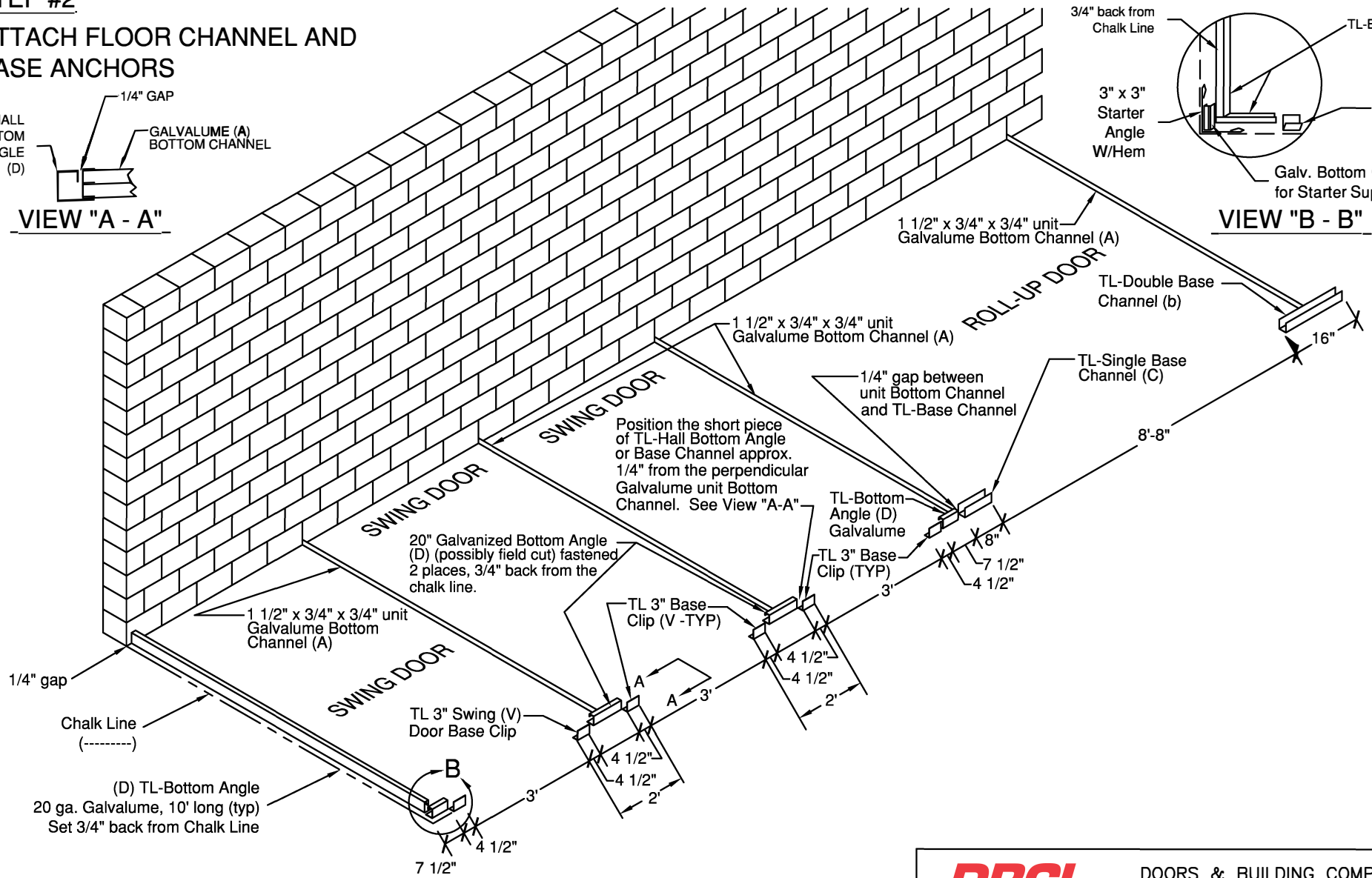
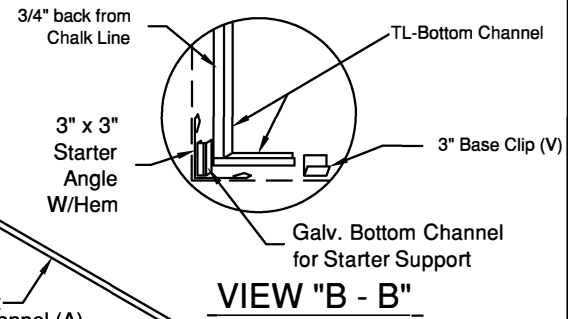
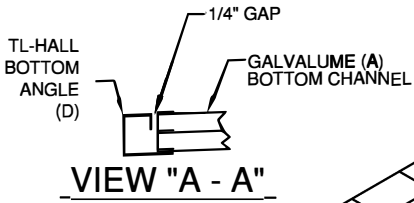
Establish chalk-line layout on floor to corresponding architectural unit mix. Snap lines on floor and mark dimensions of door openings.

NOTE: Hash marks (//) show layout dimension with corresponding measurement between each mark.

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APPROVALS DRAWN AJS CHECKED Lane Nalley APPROVED Lane Nalley	DATE: 10/01/02 12/17/03 12/17/03	SIZE  SCALE: 1:40	SHEET 4 OF 13

STEP #2

ATTACH FLOOR CHANNEL AND BASE ANCHORS



NOTES:

- 1) All bottom channels to be fastened 4 places per 10' -0" using powder actuated fasteners w/ 3/4" long pin.
- 2) Fasten TL-Hall Bottom Angle (D) 3/4" to the inside of the boundary chalk line.
- 3) Fasten swing door base clips (V) on chalk line centered at 4 1/2" locations.
- 4) Fasten TL-Base Channel (B & C) on chalk line at 8" single and 16" double locations.

- 5) Leave (1/4") gap at all galv. unit bottom channel locations.
- 6) Field cut galv. Bottom Channel to 2" length and attach at corner on chalk line. (See View "B-B")

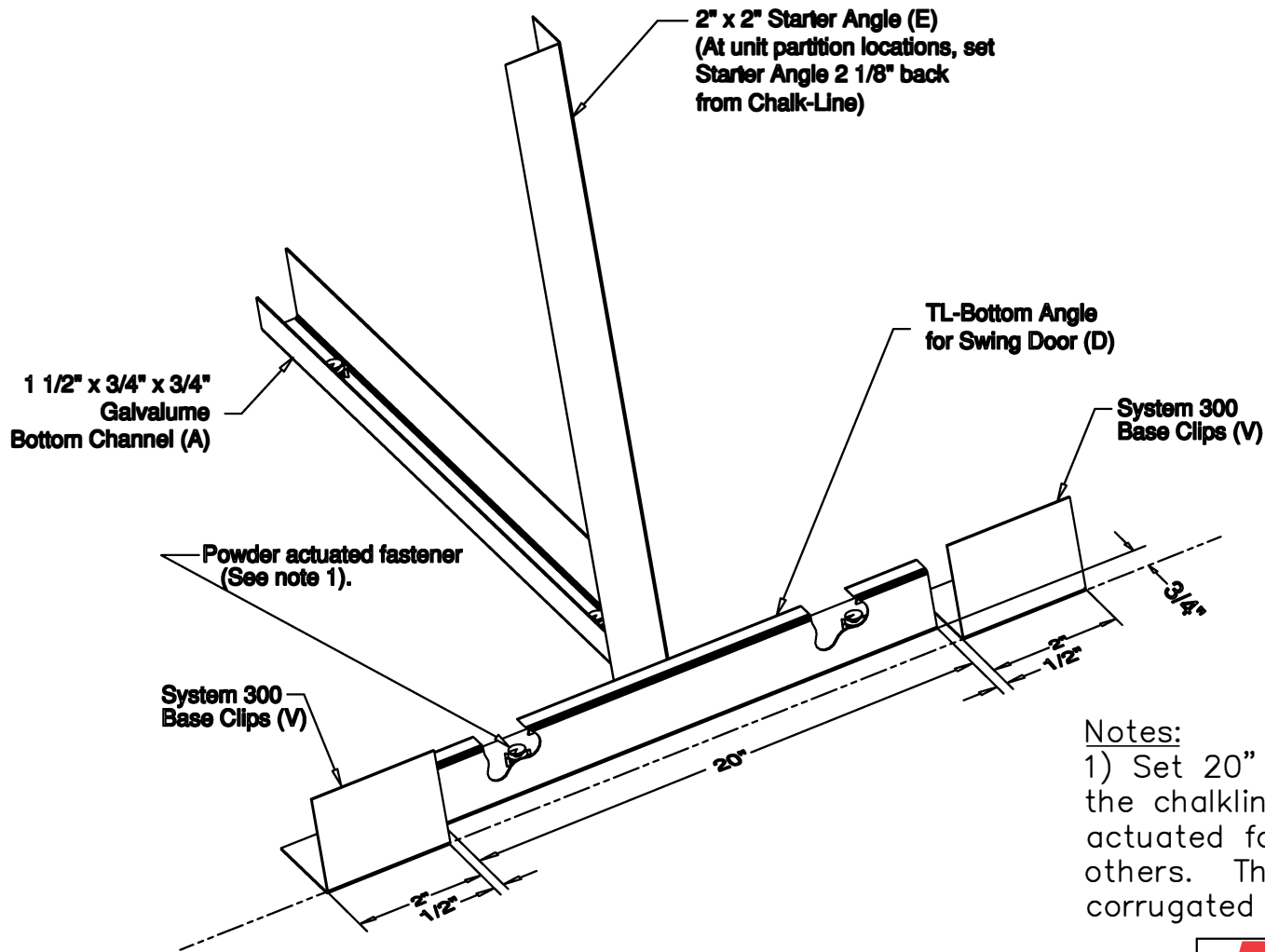
APPROVALS		DATE:
DRAWN	AJS	10/01/03
CHECKED	Lane Nalley	12/17/03
APPROVED	Lane Nalley	12/17/03

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SYSTEM 300 SWING DOOR INSTALLATION INSTRUCTIONS

SIZE	DRAWING NUMBER	REV.
	- 400 - 960 - 0003.03	-
SCALE:	SHEET	OF
1: 50	5	13

SWING DOOR TO SWING DOOR APPLICATION



Notes:

1) Set 20" TL-Bottom Angle(D) 3/4" back from the chalkline. Fasten to floor using two powder actuated fasteners with 3/4" pins provided by others. This is for the attachment of the corrugated hallway sheets.



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SYSTEM 300 SWING DOOR INSTALLATION INSTRUCTIONS

A PR OVALS		DATE:
DR AWN	AJS	09/15/03
CHECKED	Lane Nalley	10/02/03
APPROVED	Bob Hammond	10/02/03



SCALE:

DRAWING NUMBER

- 400-960-0003.04 -

REV.

NONE

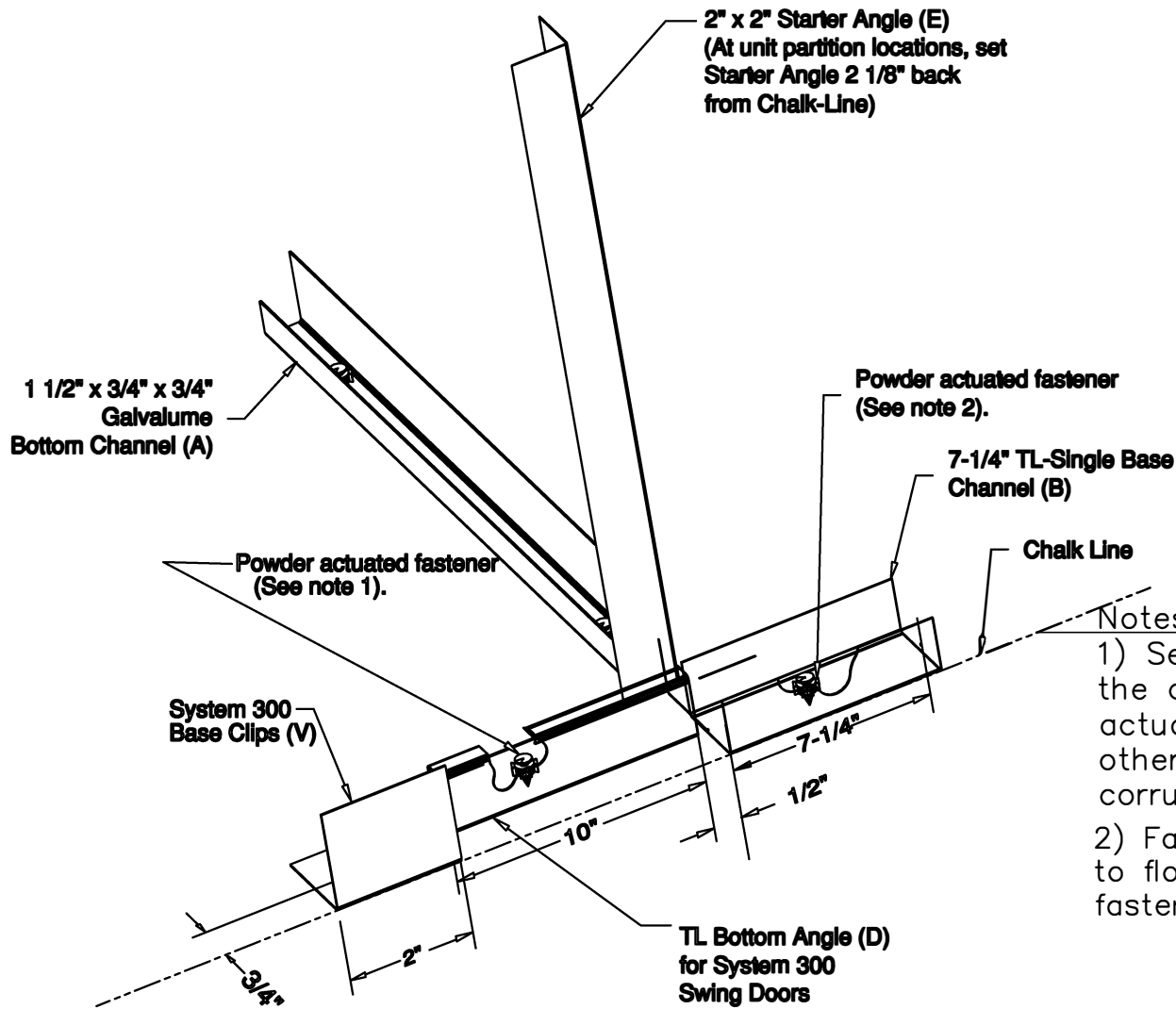
SHEET

6

OF

13

SWING DOOR TO ROLL-UP DOOR APPLICATION



Notes:

- 1) Set 10" TL-Bottom Angle(D) 3/4" back from the chalkline. Fasten to floor using two powder actuated fasteners with 3/4" pins provided by others. This is for the attachment of the corrugated hallway sheets.
- 2) Fasten 7-1/4" TL-Single Base Channel (E) to floor on chalkline with two powder actuated fasteners with 3/4" pins provided by others.



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SYSTEM 300 SWING DOOR INSTALLATION INSTRUCTIONS

A PR	OVALS	DATE:
DRAWN	AJS	082903
CHECKED	Lane Nalley	12/17/03
APPROVED	Lane Nalley	12/17/03



SCALE:

DRAWING NUMBER

- 400-960-0007.01

REV.

-

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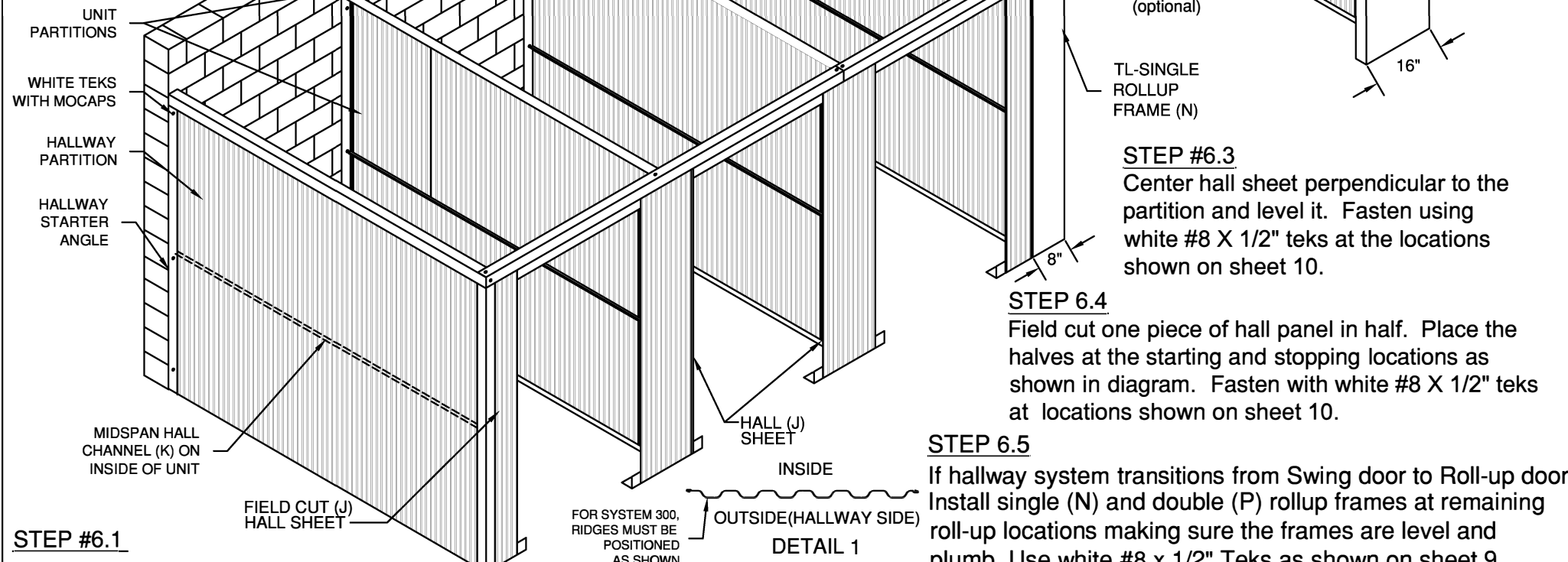
SHEET 7 OF 13

STEP #6

INSTALL HALLWAY PARTITION SHEETS, MIDSPAN AND ROLLUP FRAMES

NOTE:

MIDSPAN OPTIONAL ON UNIT PARTITIONS



STEP #6.1

Install Hallway partition sheets (20" glossy white corrugated hallway partition). Fasten from outside with #8 x 1/2" white Teks screws. Use (3) #8 x 1/2" white Teks screws with mocaps at hallway starter angle. Install Unit partition sheets in the same manner using #8 x 1/2" galv. Teks screws.

STEP #6.2

Level the midspan bracing (K) on the inside of Hall partition. Fasten from outside with white Teks screws on every other rib in corrugation. Install unit partition midspan bracing in the same manner, using galvanized Teks screws. See section "B-B" on sheet 15 of the 300-Trim Install manual.

STEP #6.3
Center hall sheet perpendicular to the partition and level it. Fasten using white #8 X 1/2" teks at the locations shown on sheet 10.

STEP 6.4
Field cut one piece of hall panel in half. Place the halves at the starting and stopping locations as shown in diagram. Fasten with white #8 X 1/2" teks at locations shown on sheet 10.

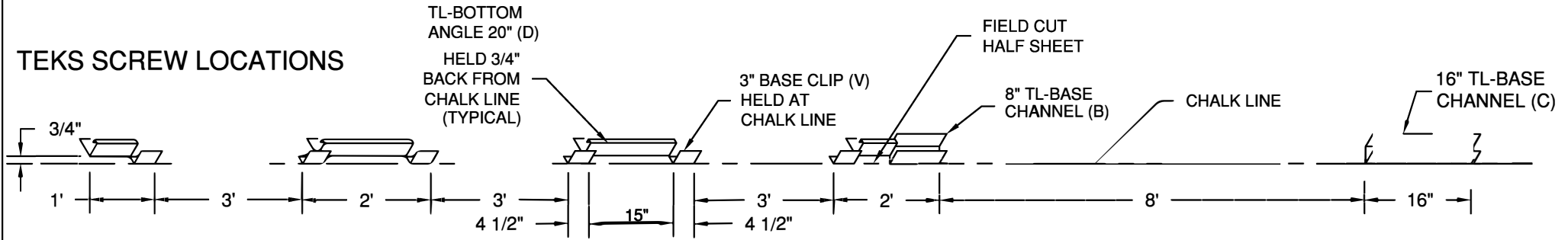
STEP 6.5
If hallway system transitions from Swing door to Roll-up door Install single (N) and double (P) rollup frames at remaining roll-up locations making sure the frames are level and plumb. Use white #8 x 1/2" Teks as shown on sheet 9.

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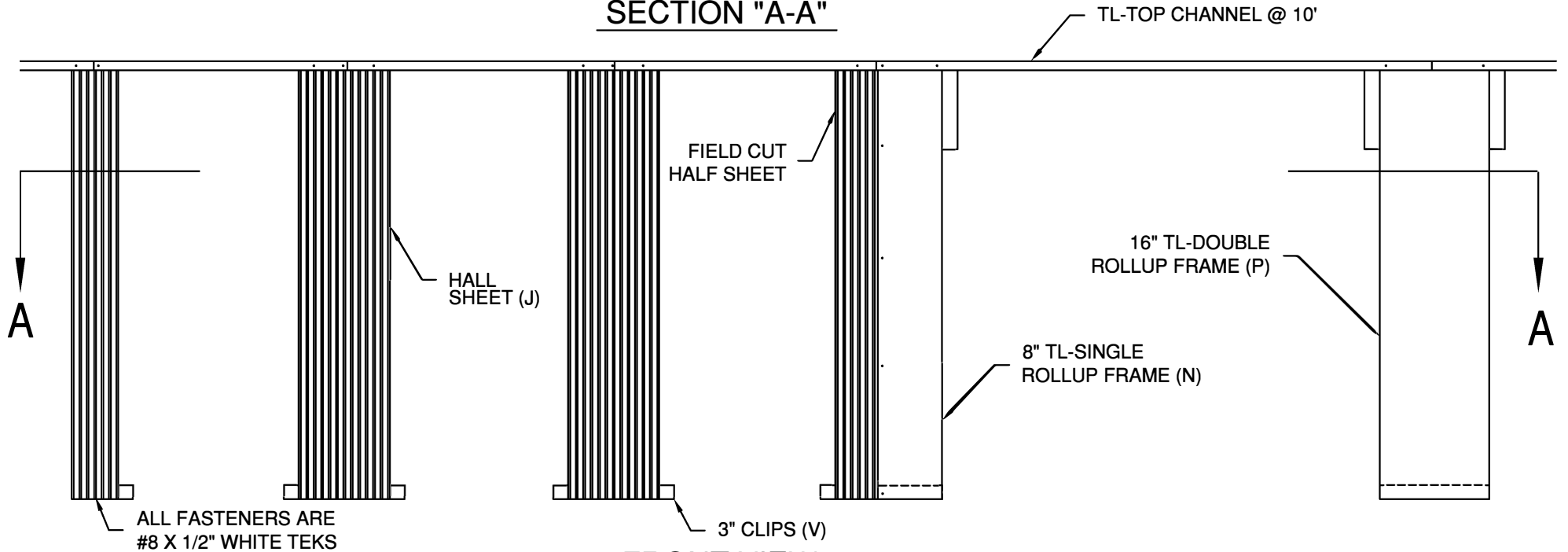
SYSTEM 300 SWING DOOR INSTALLATION INSTRUCTIONS

APPROVALS		DATE :		SCALE: 1:50	DRAWING NUMBER -400-960-0003.05	REV. -
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CHECKED Bob Hammond		10/02/03				
APPROVED Bob Hammond		10/02/03		SHEET 8 OF 13		

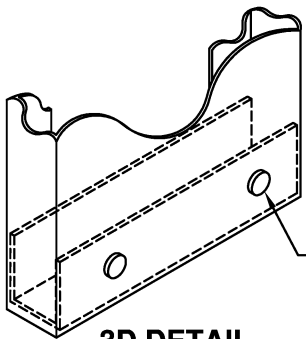
TEKS SCREW LOCATIONS



SECTION "A-A"



FRONT VIEW



3D DETAIL



FASTENER DETAIL

FASTEN ROLLUP FRAME AT BASE ON FRONT USING TWO #8 TEKS SCREWS, EVENLY SPACED.

#8 X 1/2" WHITE TEKS

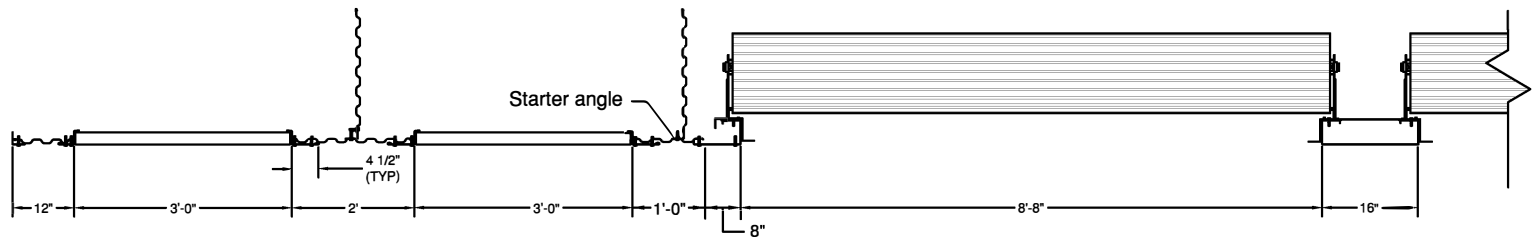
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DRAWN	AJS	10/01/03
CHECKED	Lane Nalley	12/17/03
APPROVED	Lane Nalley	12/17/03



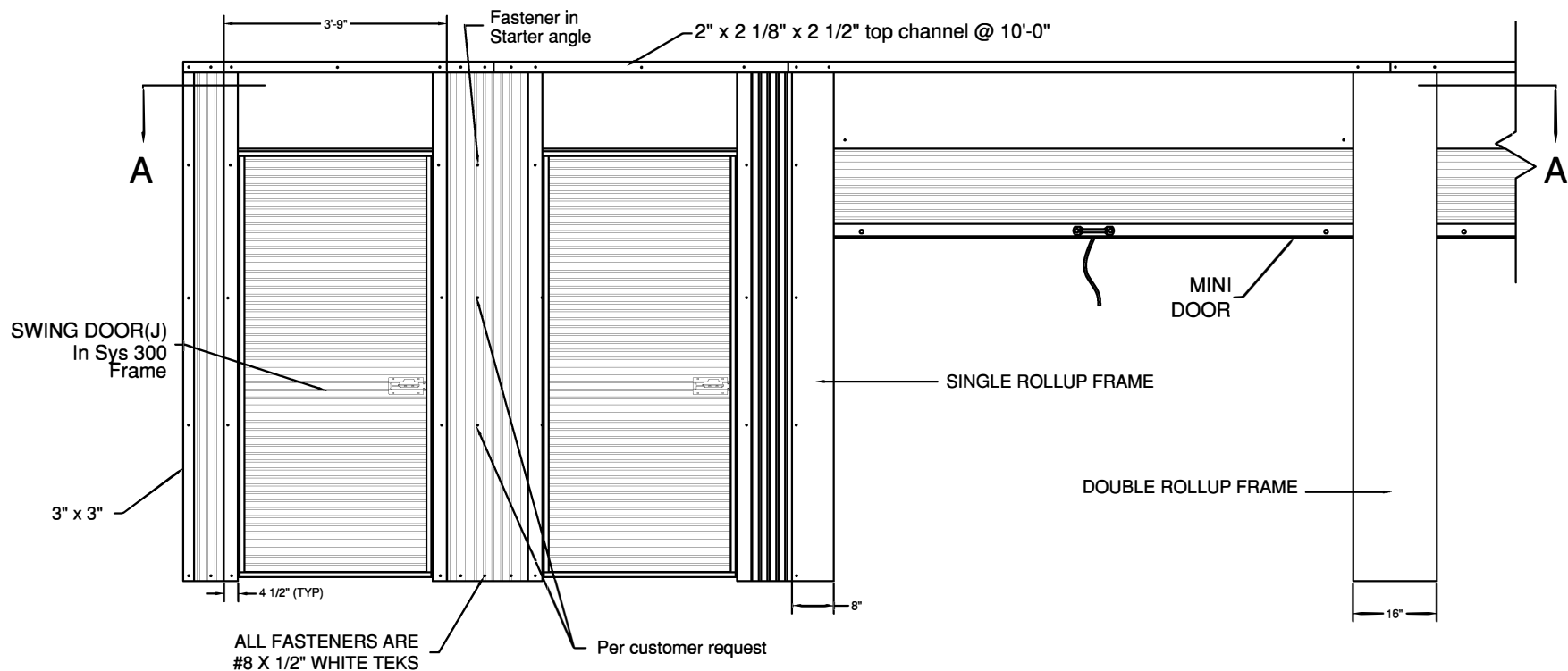
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**SYSTEM 300 SWING DOOR
INSTALLATION INSTRUCTIONS**

SIZE	DRAWING NUMBER	REV.
	-400-960-0003.06	-
SCALE:	SHEET	OF
1:30	9	13



SECTION "A-A"



FRONT VIEW

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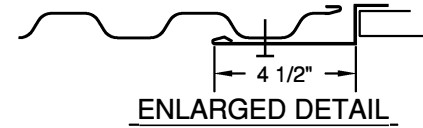
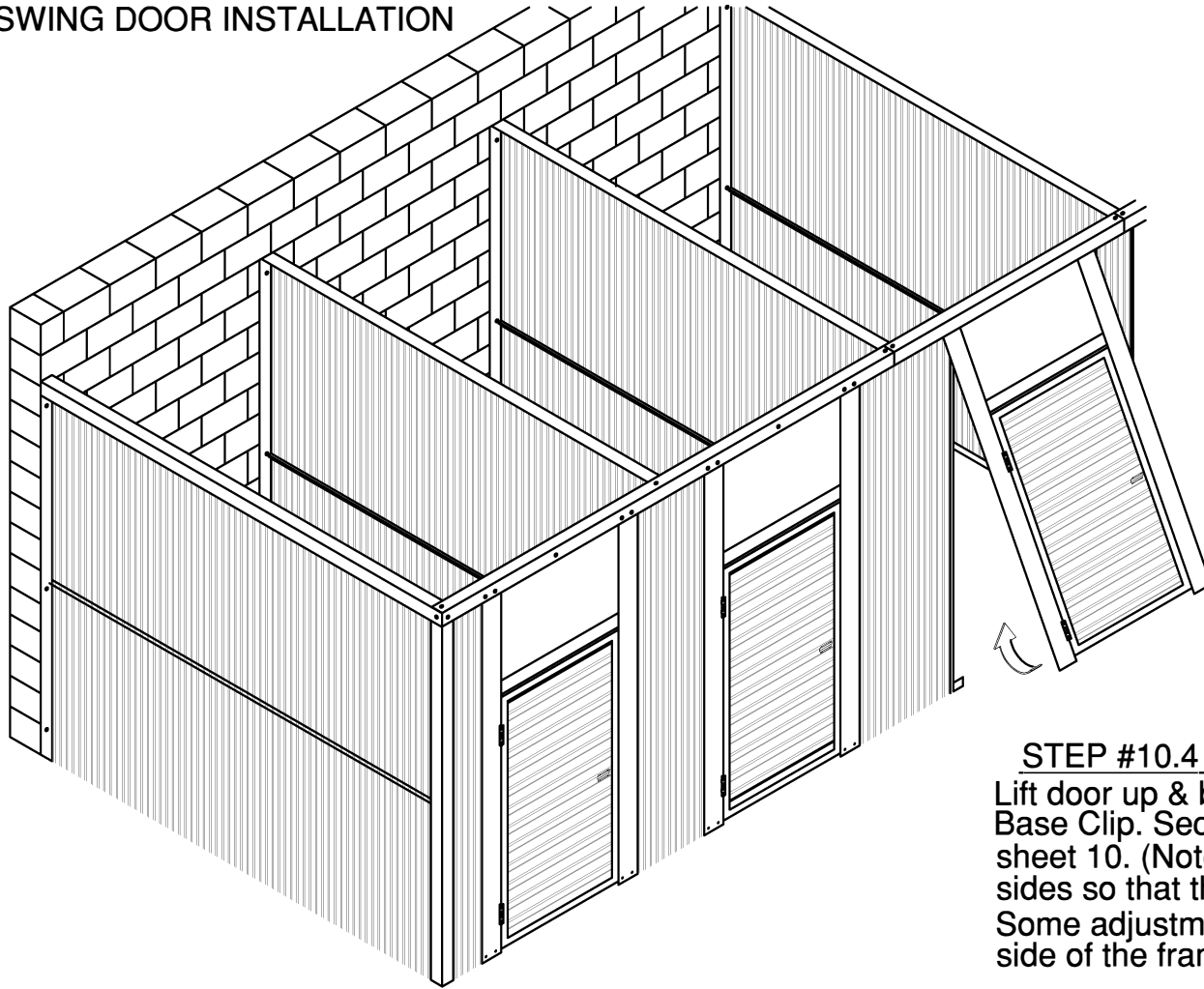
**SYSTEM 300 HALLWAY
 INSTALLATION INSTRUCTIONS**

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CHECKED	Bob Hammond	10/02/03
APPROVED	Bob Hammond	10/02/03

SIZE	DRAWING NUMBER	REV.
	-400-960-0003.08	-
SCALE:	SHEET	OF
1:25	10	13

STEP #10

**SYSTEM 300
SWING DOOR INSTALLATION**



STEP #10.1

Establish swing of door (right of left) and place up against designated unit.

STEP #10.2

Carefully remove shipping braces (top & bottom) and discard.

STEP #10.3

Slide the top of the door up under the Top Channel, but in front of the corrugated hall sheet. (Be sure the 1/2" hem on the frame is inset on the first corrugation of the Hallway sheet. (See enlarged detail above)


STEP #10.4

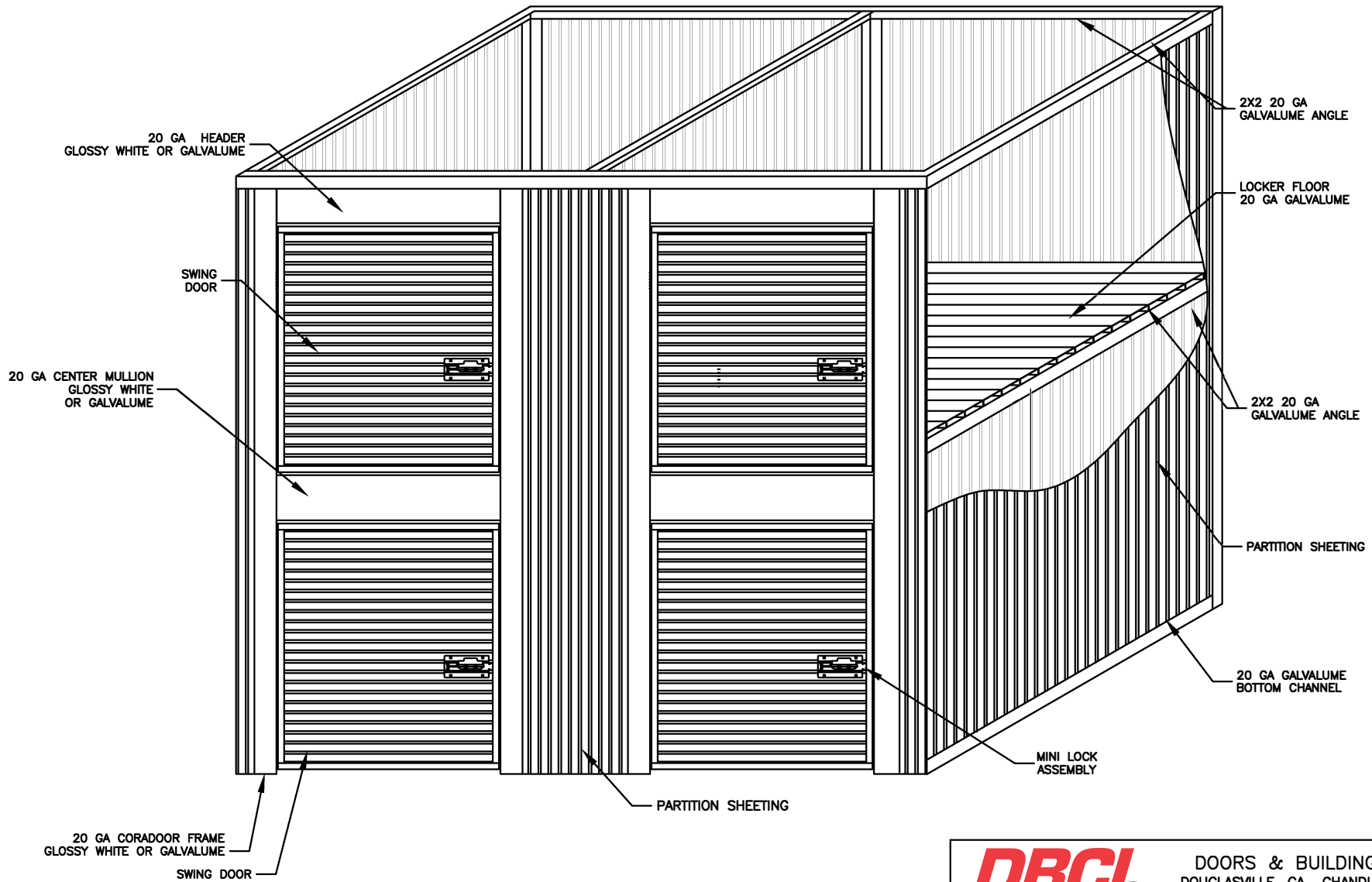
Lift door up & bring the lower portion of the door up to the Base Clip. Secure door at fastening points located on sheet 10. (Note: Be sure to square door and even gaps on all sides so that the frame is level with the corrugated sheet. Some adjustments may be required by slightly elevating one side of the frame. (This is typically due to variations in floor.)

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**SYSTEM 300 SWING DOOR
INSTALLATION INSTRUCTIONS**

APPROVALS		DATE:
DRAWN	AJS	10/01/03
CHECKED	Bob Hammond	10/02/03
APPROVED	Bob Hammond	10/02/03

SIZE	DRAWING NUMBER	REV.
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SCALE:	1:50	SHEET 11 OF 13



L.H. SWING SHOWN

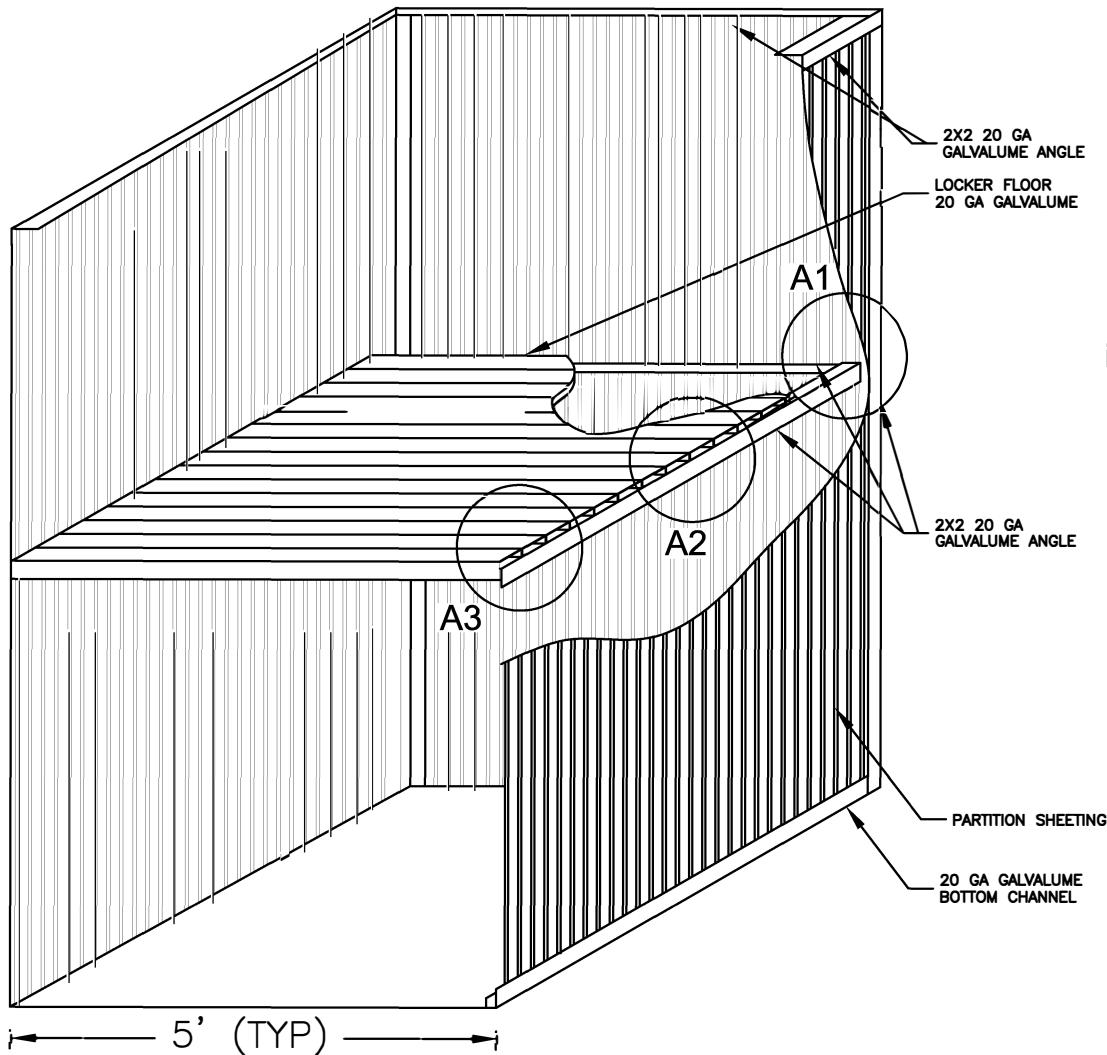


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SYSTEM 300 LOCKER INSTALLATION INSTRUCTIONS

APPROVALS		DATE:
DRAWN	AJS	10/01/03
CHECKED	BOB HAMMOND	100203
APPROVED	BOB HAMMOND	100203

SIZE	DRAWING NUMBER	REV.
	-400-960-0006.01	-
SCALE:	NONE	
SHEET		OF
12		13



STEP #1.1

Install 2" x 2" Galvalume angle to the rear and sides of the locker unit

STEP #1.2

Beginning at the rear of the locker attach the locker floor as detailed in "A2"

STEP #1.3

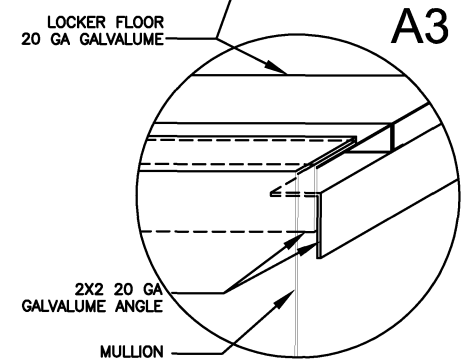
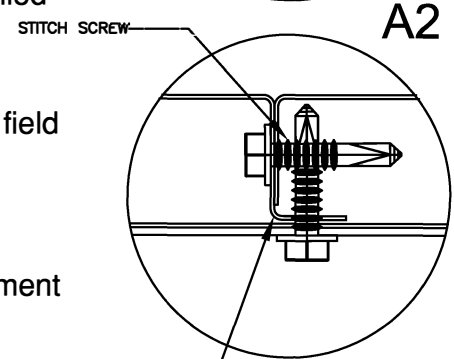
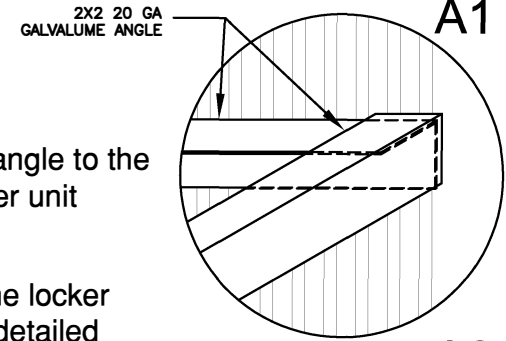
The last floor segment will be field cut to fit the unit depth

STEP #1.4

Install 2"x2" Galvalume angle to the top of the last floor segment

STEP #1.5


Install mullion to the top of the 2"x2" Galvalume angle



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SYSTEM 300
LOCKER SYSTEM



APPROVALS	DATE:
DRAWN AJS	082803
CHECKED BOB HAMMOND	100203
APPROVED BOB HAMMOND	100203

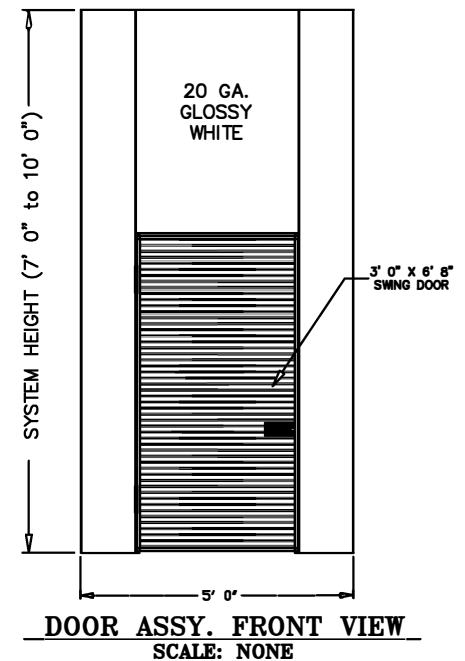
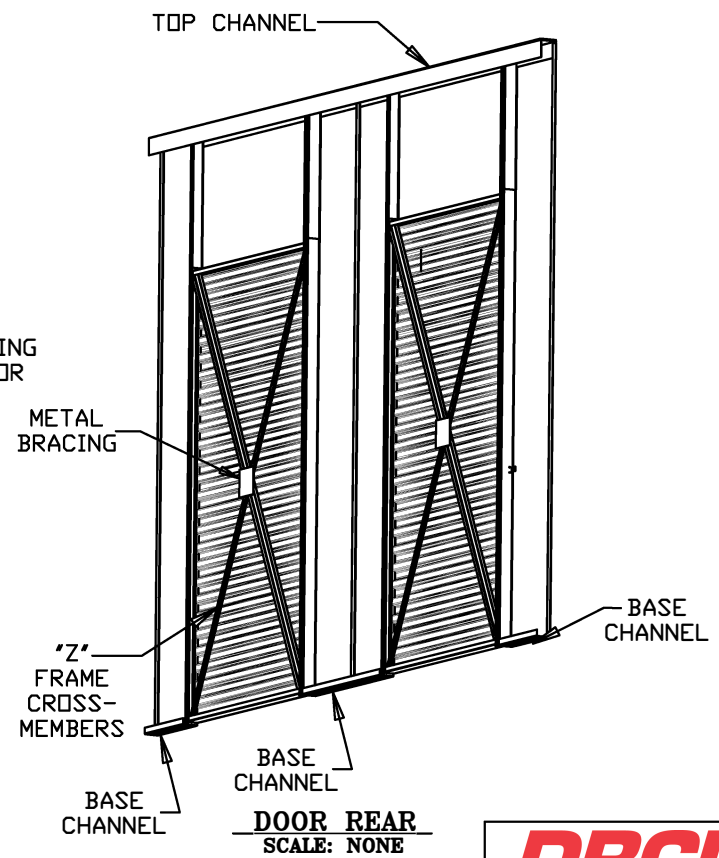
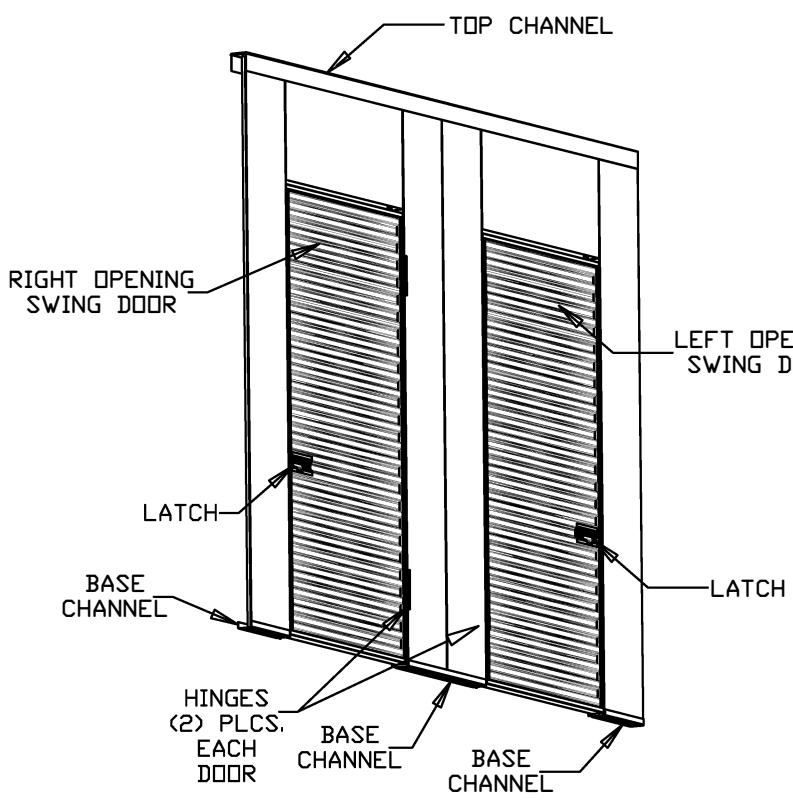
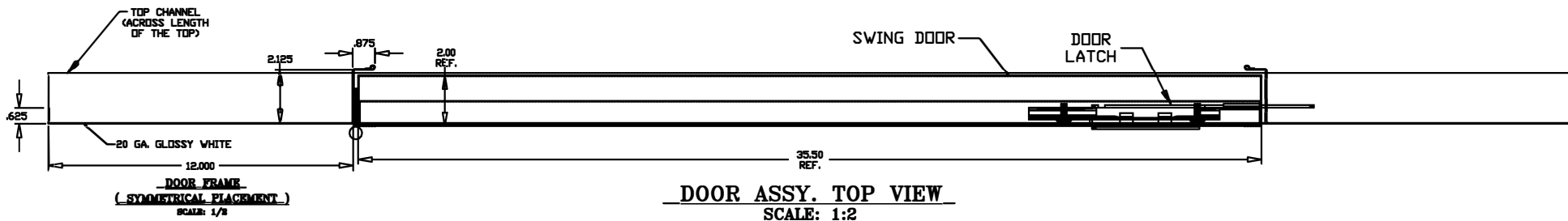
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SCALE:	SHEET 13	OF 13



SYSTEM 500 SWING DOOR INSTALLATION INSTRUCTIONS

DRAWING No.	REVISION	REV. DATE	TYPE OF DRAWING
A-400-961-0006.01	-	10/02/03	SYSTEM 500 SWING DOOR LOGO SHEET
A-400-961-0006.02	-	09/17/03	SYSTEM 500 SWING DOOR DRAWING INDEX SHEET
A-400-961-0006.03	-	04/09/03	SYSTEM 500 SWING DOOR ASSEMBLY CONFIGURATION
A-400-961-0006.04	-	04/04/03	SYSTEM 500 SWING DOOR INSTALLATION INSTRUCTIONS
A-400-961-0006.05	-	04/07/03	SYSTEM 500 SWING DOOR INSTALLATION INSTRUCTIONS
A-400-961-0006.06	-	04/02/03	SYSTEM 500 SWING DOOR INSTALLATION INSTRUCTIONS
A-400-961-0006.07	-	04/02/03	SYSTEM 500 SWING DOOR INSTALLATION INSTRUCTIONS
A-400-961-0006.08	-	09/16/03	SYSTEM 500 SWING DOOR INSTALLATION INSTRUCTIONS
A-400-961-0006.09	-	04/07/03	SYSTEM 500 SWING DOOR INSTALLATION INSTRUCTIONS
A-400-961-0006.10	-	04/14/03	SYSTEM 500 SWING DOOR INSTALLATION INSTRUCTIONS
A-400-961-0006.11	-	04/07/03	SYSTEM 500 SWING DOOR INSTALLATION INSTRUCTIONS
A-400-961-0006.12	-	06/11/03	SYSTEM 500 LOCKER INSTALLATION INSTRUCTIONS
A-400-961-0006.13	-	08/28/03	SYSTEM 500 LOCKER INSTALLATION INSTRUCTIONS

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SYSTEM 500 SWING DOOR INSTALLATION INSTRUCTIONS			
AP PROVALS	DATE:	SIZE	DRAWING NUMBER
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CHECKED Bob Hammond	0	SCALE:	REV. -
APPROVED Bob Hammond	0	NONE	SHEET 2 OF 13

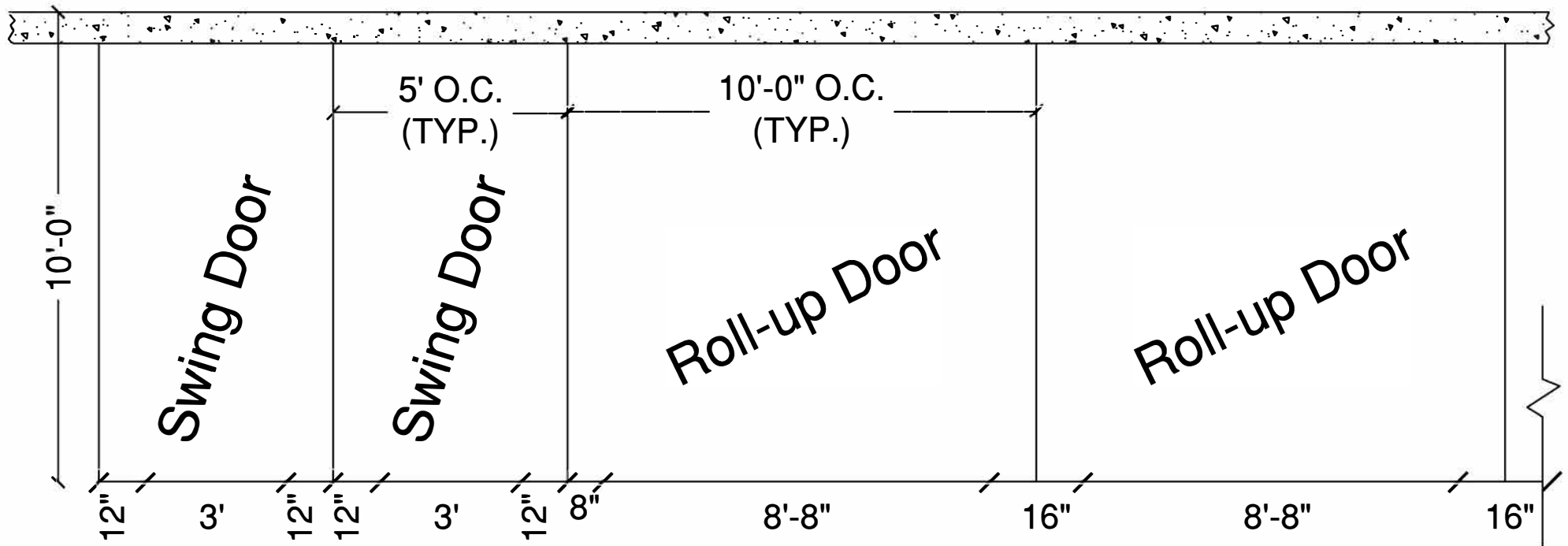


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SYSTEM 500 SWING DOOR INSTALLATION INSTRUCTIONS

AP ROVALS	DATE:
DRAWN J. DAVIS	4/9/03
CHECKED Bob Hammond	10/02/03
APPROVED Bob Hammond	10/02/03

SIZE 	DRAWING NUMBER -400-961-0006.03	REV. -
SCALE: NONE	SHEET 3	OF 13




STEP #1

ESTABLISHING BOUNDARIES AND DIMENSIONS

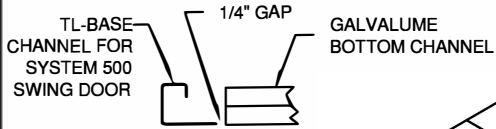
Establish chalk-line layout on floor to corresponding architectural unit mix. Snap lines on floor and mark dimensions of door openings.

NOTE: Hash marks (//) show layout dimension with corresponding measurement between each mark.

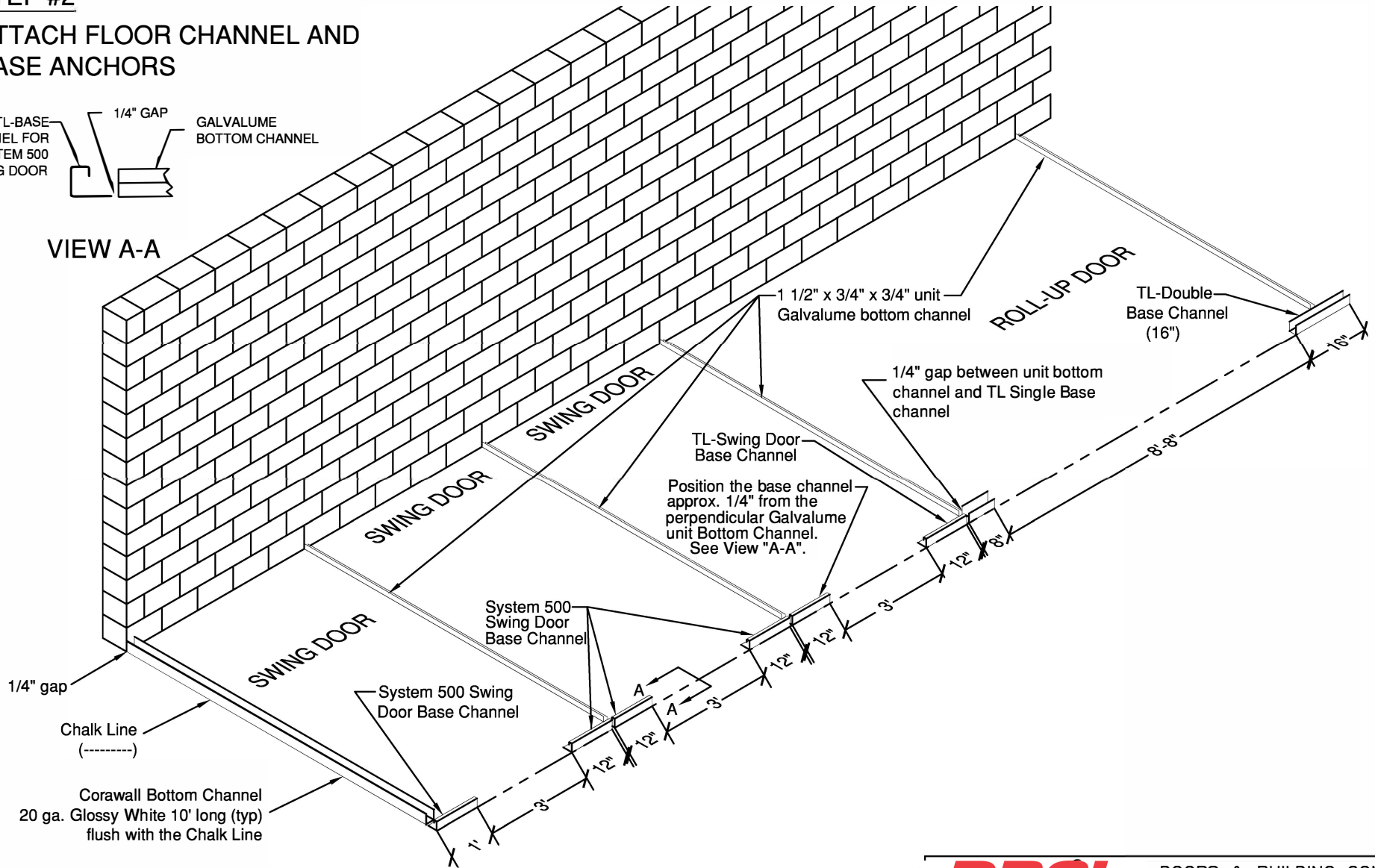
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		DRAWN J. DAVIS 4/4/03	DATE: 4/4/03
CHECKED Bob Hammond 10/02/03	APPROVED Bob Hammond 10/02/03	SHEET 4 OF 13	

STEP #2

ATTACH FLOOR CHANNEL AND BASE ANCHORS



VIEW A-A



NOTES:

- 1) All bottom channel to be fastened 4 places per 10' -0" using powder actuated fasteners w/ 3/4" long pin (Supplied by others).
- 2) Fasten Corawall Bottom Channel (L) to the inside of the boundary chalk line.
- 3) Fasten Base Channel (single & double) on chalk line at 8" single locations and 16" double locations.
- 4) Leave (1/4") gap at all Galvalume unit bottom channel locations.



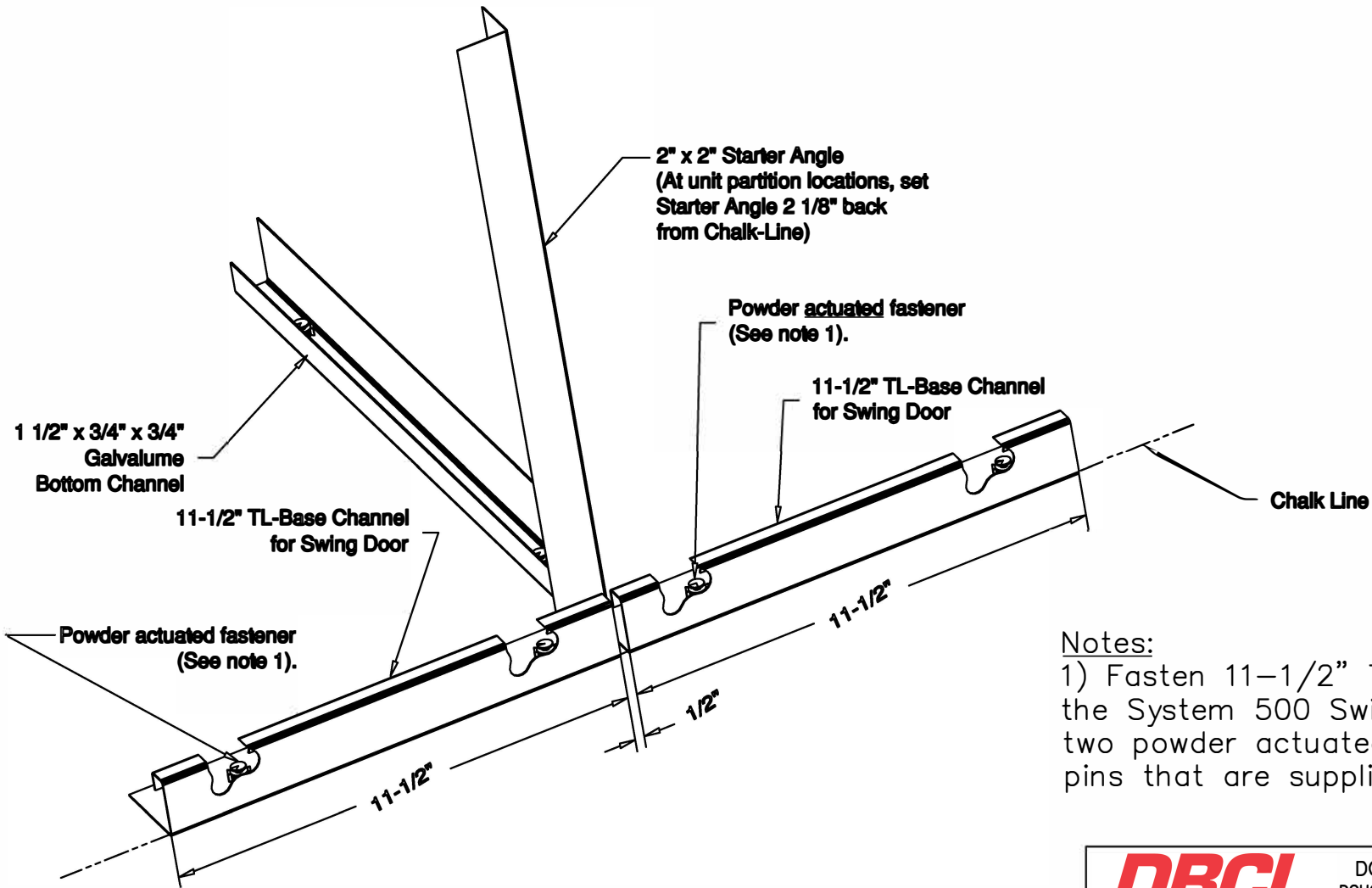
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SYSTEM 500 SWING DOOR INSTALLATION INSTRUCTIONS

APPROVALS		DATE:
DRAWN	Jeff Davis	4/7/03
CHECKED	Bob Hammond	10/02/03
APPROVED	Bob Hammond	10/02/03

SIZE	DRAWING NUMBER	REV.
	-400-961-0006.05	-
SCALE:	SHEET	OF
1:50	5	13

SWING DOOR TO SWING DOOR APPLICATION



Notes:

1) Fasten 11-1/2" TL-Base Channel for the System 500 Swing Door to floor with two powder actuated fasteners with 3/4" pins that are supplied by others.

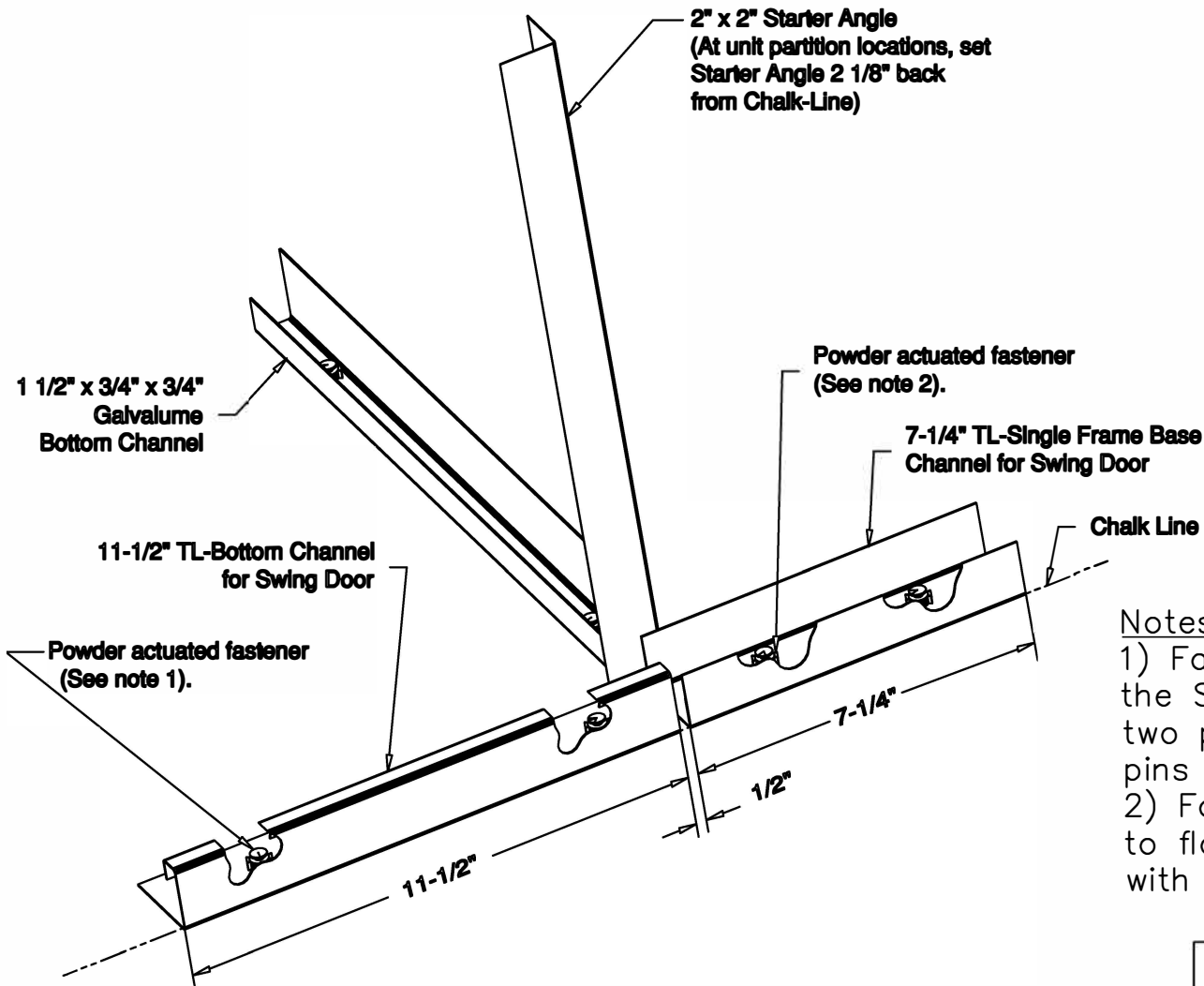
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SYSTEM 500 SWING DOOR INSTALLATION INSTRUCTIONS

A P R O V A L S		DATE:
DR AWN	J. DAVIS	4/2/03
CHECKED	Bob Hammond	10/02/03
APPROVED	Bob Hammond	10/02/03

SIZE	DRAWING NUMBER	REV.
	-400-961-0006.06	-
SCALE:	NONE	
SHEET 6 OF 13		

SWING DOOR TO ROLL-UP DOOR TRANSITION



Notes:

- 1) Fasten 11-1/2" TL-Base Channel for the System 500 Swing Door to floor with two powder actuated fasteners with 3/4" pins provided by others.
- 2) Fasten 7-1/4" TL-Single Base Channel to floor with two powder actuated fasteners with 3/4" pins provided by others.



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SYSTEM 500 SWING DOOR INSTALLATION INSTRUCTIONS

A PR OVALS		DATE:
DRAWN	J. DAVIS	4/2/03
CHECKED	Bob Hammond	10/02/03
APPROVED	Bob Hammond	10/02/03



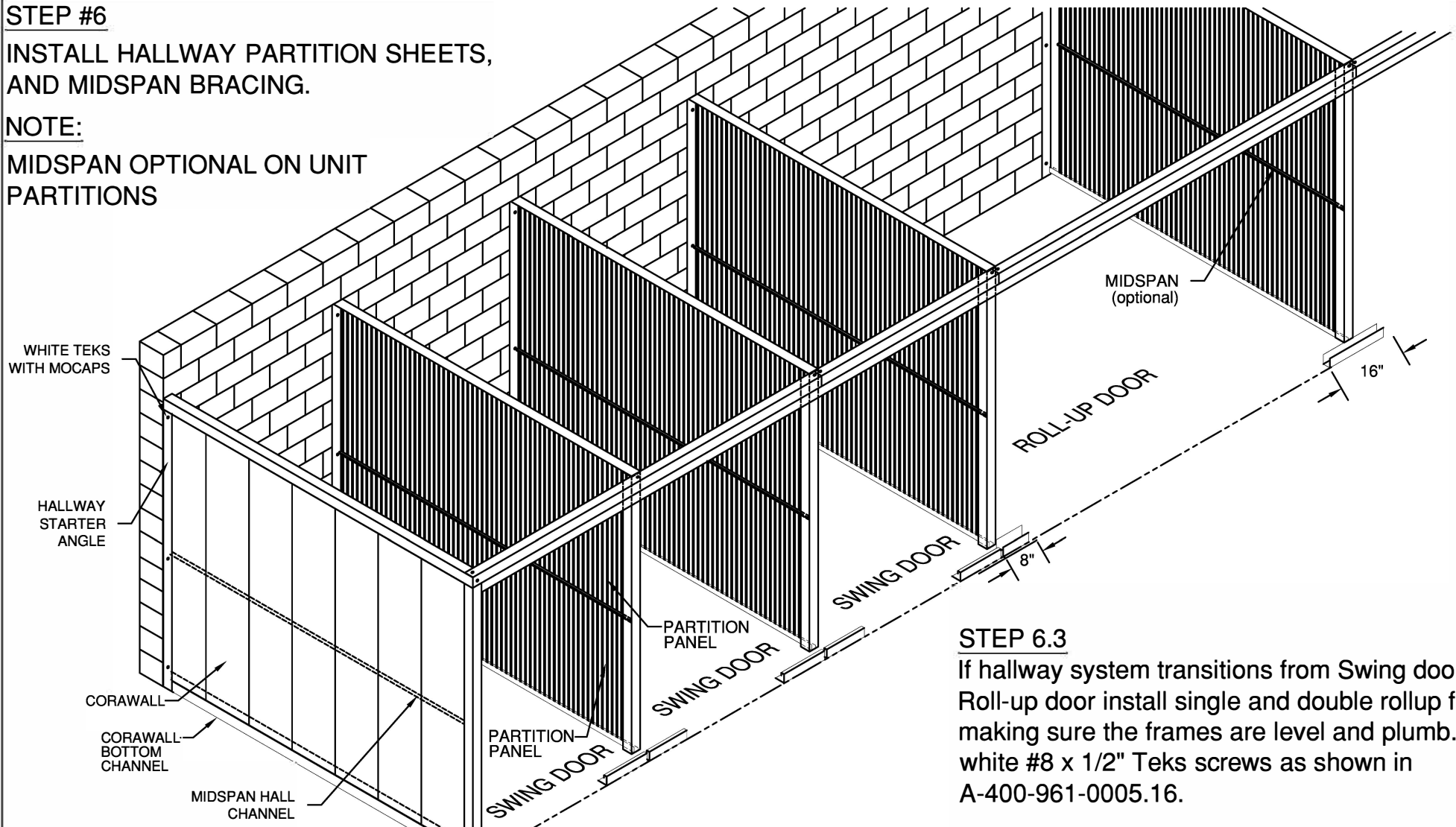
SIZE	DRAWING NUMBER	REV.
NONE	-400-961-0006.07	-
SCALE:		SHEET 7 OF 13

STEP #6

**INSTALL HALLWAY PARTITION SHEETS,
AND MIDSPAN BRACING.**

NOTE:

**MIDSPAN OPTIONAL ON UNIT
PARTITIONS**



STEP #6.1

Install Hallway partition sheets (12" wide glossy white flush hallway panels). Fasten from inside with #8 x 1/2" white Teks screws. Use (3) #8 x 1/2" white Teks screws with mocaps at hallway starter angle.

STEP #6.2

Install midspan bracing (see A-400-961-0005.13) from unit side, using Teks screws on inside leg of Corawall. Install unit partition midspan bracing in the same manner, using galvanized Teks screws.

See section "B-B" on sheet 14 of the System 500 Hallway Instructions.

STEP 6.3

If hallway system transitions from Swing door to Roll-up door install single and double rollup frames making sure the frames are level and plumb. Use white #8 x 1/2" Teks screws as shown in A-400-961-0005.16.



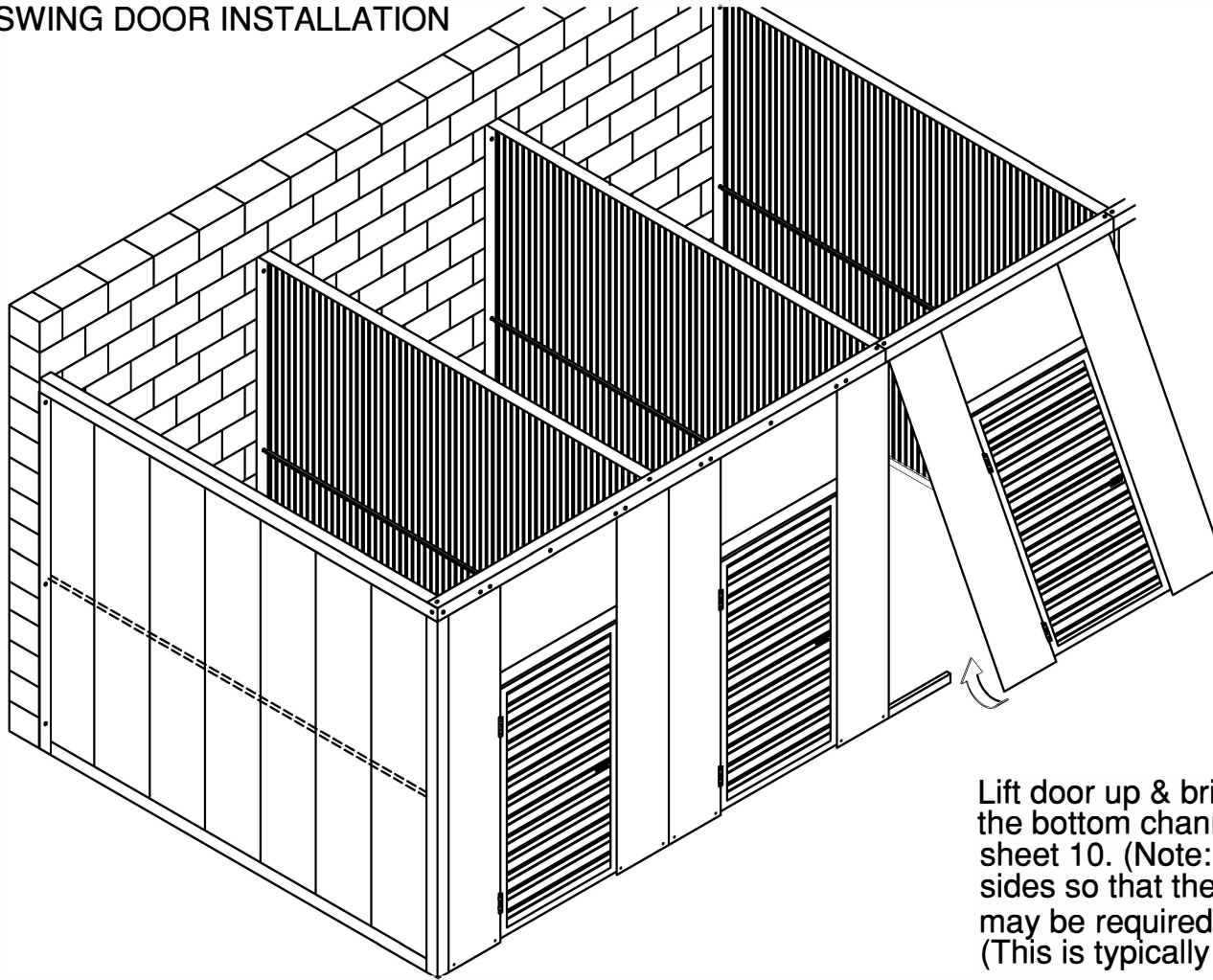
**SYSTEM 500 SWING DOOR
INSTALLATION INSTRUCTIONS**

APPROVALS		DATE:
DRAWN	AJS	091603
CHECKED	Bob Hammond	10/02/03
APPROVED	Bob Hammond	10/02/03

SIZE	DRAWING NUMBER	REV.
A	-400-961-0006.08	-
SCALE:	SHEET	OF
1:50	8	13

STEP #10

**SYSTEM 500
SWING DOOR INSTALLATION**



TOP VIEW

STEP #10.1

Establish swing of door (right or left) and place up against designated unit.

STEP #10.2

Carefully remove shipping braces (top & bottom) and discard.

STEP #10.3

Slide the top of the door up under the Top Channel.


STEP #10.4

Lift door up & bring the lower portion of the door frame up to the bottom channel. Secure door at fastening points located on sheet 10. (Note: Be sure to square door and even gaps on all sides so that the frame is level and plumb. Some adjustments may be required by slightly elevating one side of the frame. (This is typically due to variations in floor.)

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**SYSTEM 500 SWING DOOR
INSTALLATION INSTRUCTIONS**

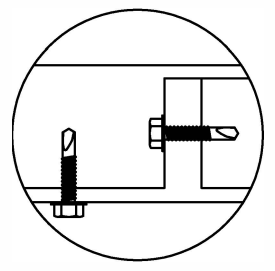
APPROVALS		DATE:
DRAWN	J. DAVIS	4/7/03
CHECKED	Bob Hammond	10/02/03
APPROVED	Bob Hammond	10/02/03

SIZE	DRAWING NUMBER	REV.
	-400-961-0006.09	-
SCALE:	SHEET	OF
1:50	9	13

PANEL SECURED AT 4 POINTS

TOP VIEW

TL-TOP CHANNEL



CORNER STARTER ANGLE


FRONT VIEW

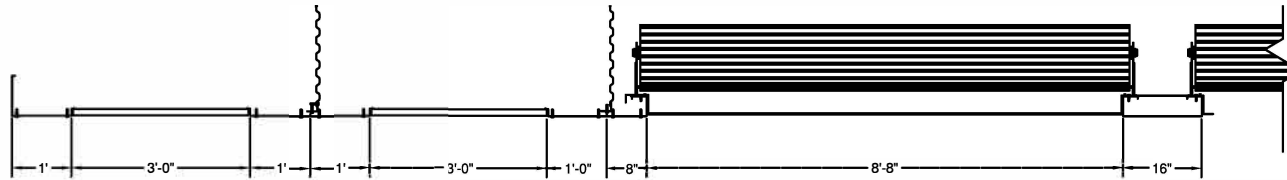


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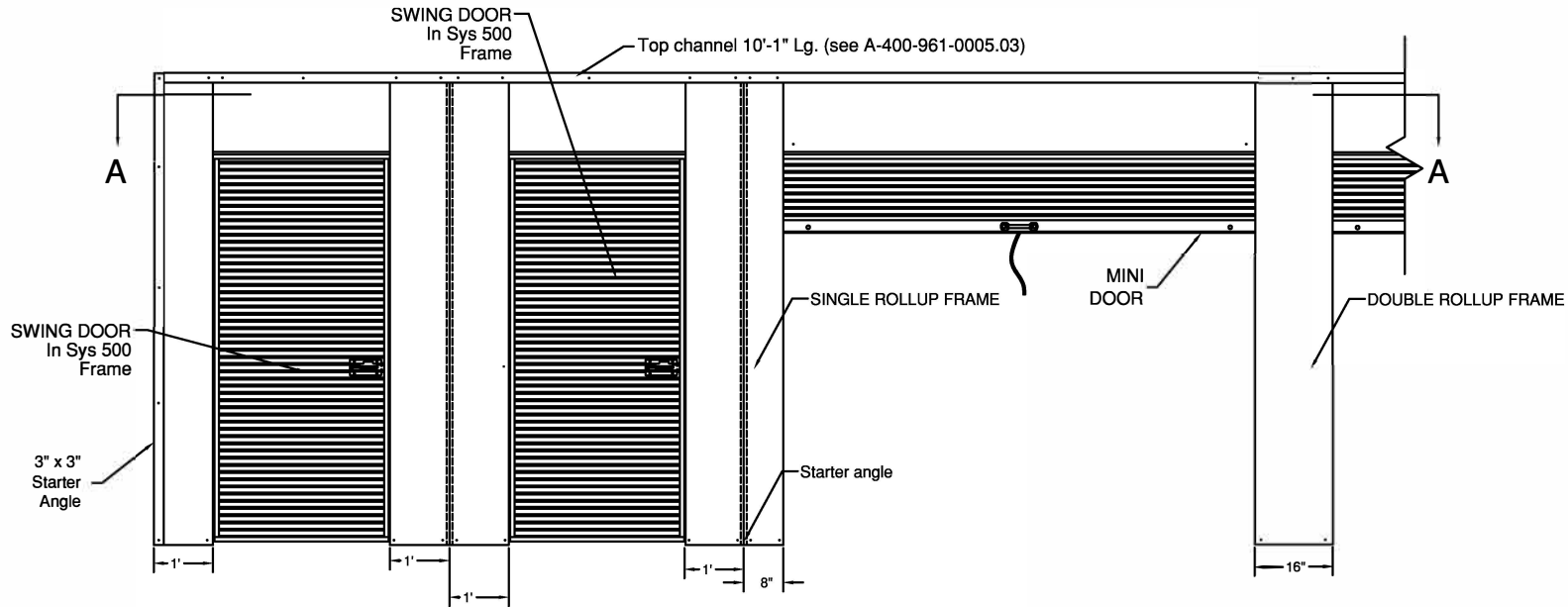
SYSTEM 500 SWING DOOR
INSTALLATION INSTRUCTIONS

APPROVALS		DATE:
DRAWN	J. DAVIS	4/14/03
CHECKED	Bob Hammond	10/02/03
APPROVED	Bob Hammond	10/02/03

SIZE	DRAWING NUMBER	REV.
	-400-961-0006.10	-
SCALE:	NONE	
SHEET 10		OF 13



SECTION A-A

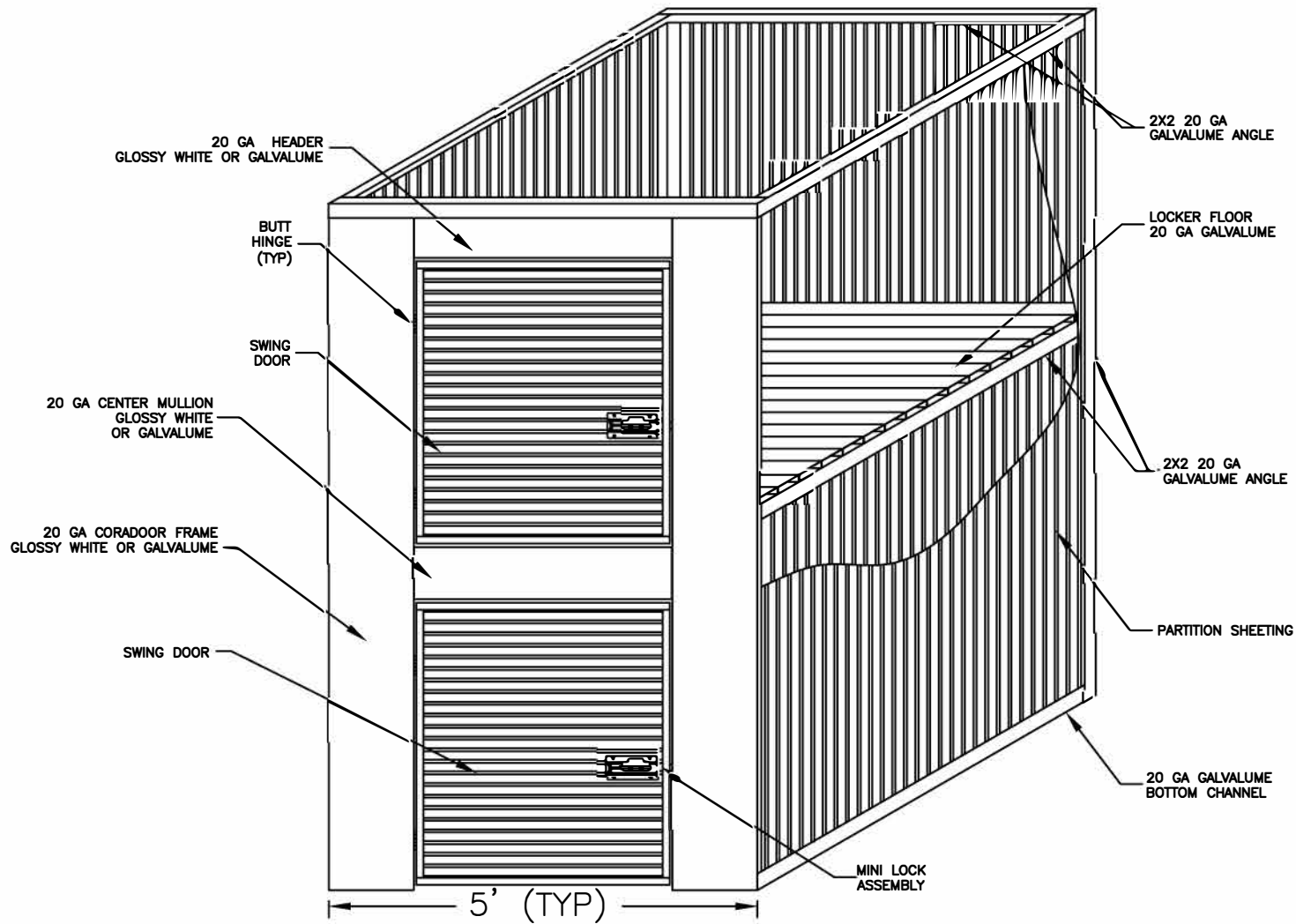


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SYSTEM 500 SWING DOOR INSTALLATION INSTRUCTIONS

APPROVALS		DATE:
DRAWN	J. DAVIS	4/7/03
CHECKED	Lane Nalley	10/02/03
APPROVED	Bob Hammond	10/02/03

SIZE	DRAWING NUMBER	REV.
A	- 400 - 961 - 0006.11	-
SCALE:	SHEET OF	
1: 50	11	13



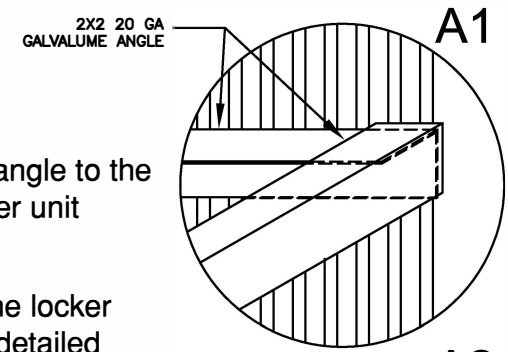
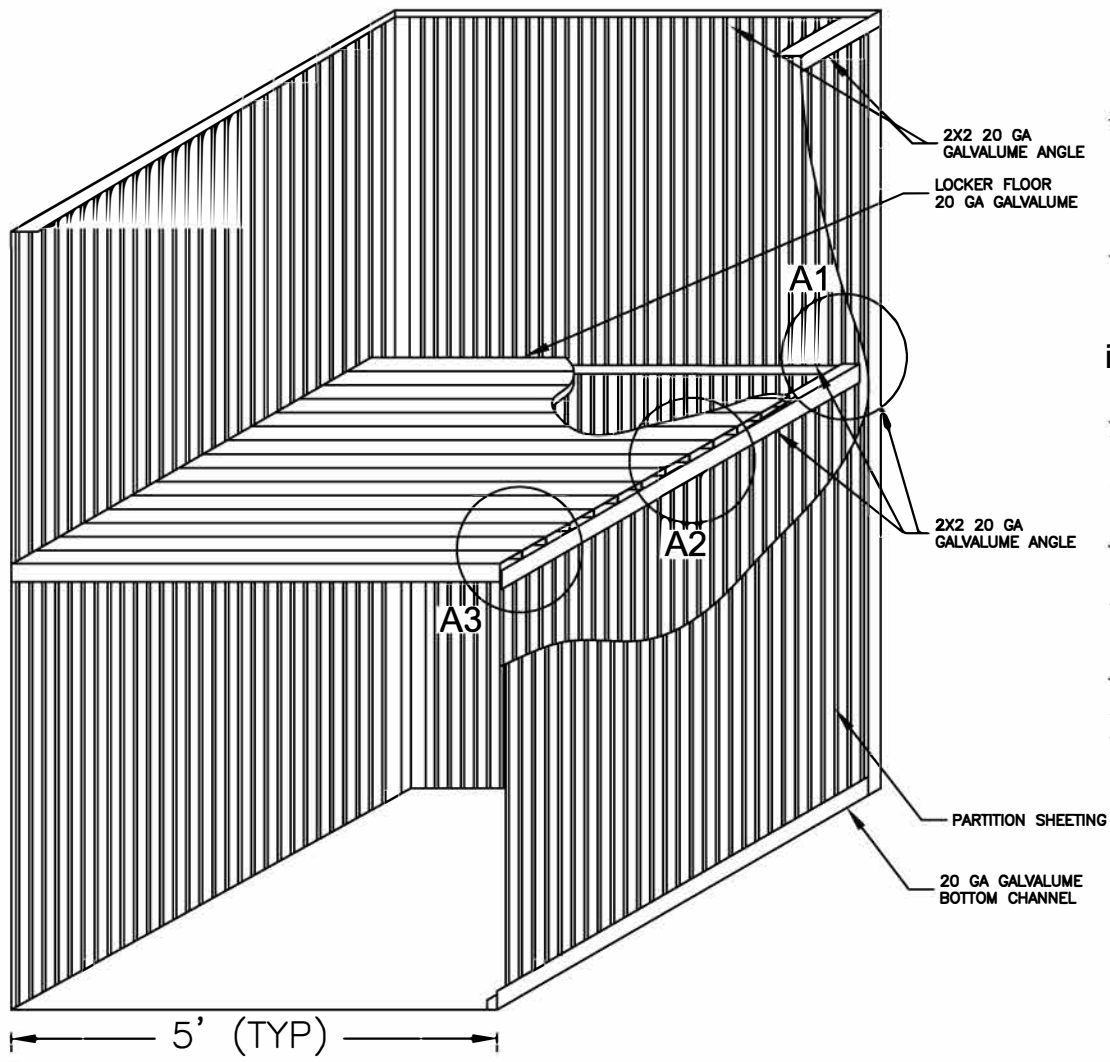
L.H. SWING SHOWN

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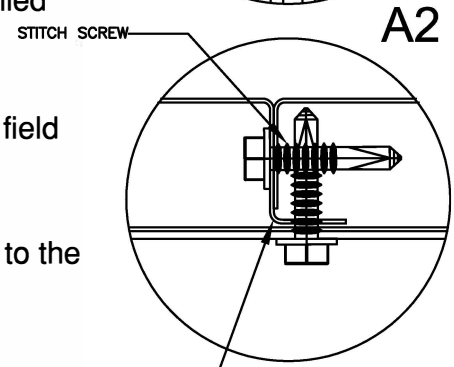
SYSTEM 500
 LOCKER SYSTEM

APPROVALS	DATE:
DRAWN L. NALLEY	6/11/03
CHECKED B HAMMOND	10/02/03
APPROVED B HAMMOND	10/02/03

SIZE A	DRAWING NUMBER A-400-961-0006.12	REV.
SCALE:	SHEET 12	OF 13



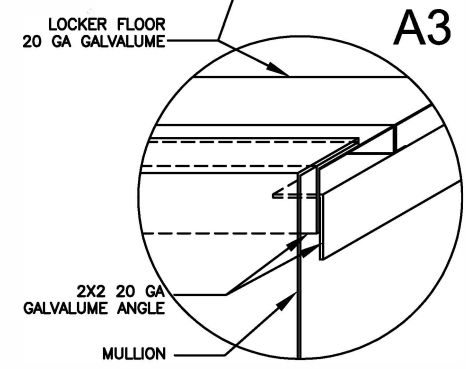
STEP #1.1
Install 2" x 2" Galvalume angle to the rear and sides of the locker unit



STEP #1.2
Beginning at the rear of the locker attach the locker floor as detailed in "A2"

STEP #1.3
The last floor segment will be field cut to fit the unit depth

STEP #1.4
Install 2"x2" Galvalume angle to the top of the last floor segment



STEP #1.5
Attach mullion to the top of the 2"x2" Galvalume angle

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SYSTEM 500
LOCKER SYSTEM

APPROVALS		DATE:
DRAWN	AJS	082803
CHECKED	B HAMMOND	10/02/03
APPROVED	B HAMMOND	10/02/03

SIZE	DRAWING NUMBER	REV.
	A-400-961-0006.13	
SCALE:	SHEET	OF
	13	13